

H605

LA30 Motor Drive Amplifier

AII PROCESSOR TYPE

H605-00001

CODE: D

ETCH: D

CS: C APR-71 - CORRECTION: Relocate diode D1 and resistor R3 to provide clearance for resistor R1.

In-plant effectivity -03 rework immediately

H605-00002

CODE: P

CS: D

NOV-71 - CORRECTION: Change part number on drawings and Parts List from 12-09340 to 12-09340-00 to ensure proper MATE-N-LOCK connector

In-plant effectivity -06 documentation change

H605-D0003

CODE: F

CS: E

FEB-73 - PROBLEM: Hot diodes result in discoloration of printed circuit

CORRECTION: Raise diodes so that they do not touch the board.

In-plant effectivity -03 rework immediately

Field effectivity -Exchange H605's in LA30's as required; replace a CS revision "C " board with CS revision "D ".

(Time To Install And Test 1.5 Hours.) (Kit Contents -FCO/Prints And Parts)

H605-00004

CODE: D

CS: F

ETCH: E

MAR-73 - PROBLEM: Hot diodes result in discoloration of the printed circuit board and failure of the diodes.

CORRECTION: Redesign board to give large heatsink area under diodes; add transistor

In-plant effectivity -02 phase-in by May 1, 1973

H605-C0005

CODE: F CS: H

APR-73 - PROBLEM: Diodes on board are running HOT resulting in discoloration of the board.

CORRECTION: Raise diode D8; add heat sinks to D8 and D9.

NOTE: See continuation supplement FCO H605-C005A. In-plant effectivity -03 * retrofit all units that have not been shipped.

Field effectivity -Rework all H605's if symptoms are present.

Time To Install And Test 1.0 Hour.) (Kit Contents -FCO/Prints And Parts)

H605-C005A CODE: F CS: E1

SEP-73 - CORRECTION: The CS revision level of all etch revision "A" thru "D" boards, retrofitted with heat sinks, will be "E1". Either heat sink clip #12-11361 or #90-07203 can be used, depending on availability. No boards after etch revision "E" will be retrofitted with heat sinks. In-plant effectivity -Retrofit immediately, as of October 1, 1973. Field effectivity -Retrofit immediately

CODE: D H605-00006

JUL-73 - PROBLEM: Unavailability of copper heat sink and excessive cost of same, #12-11361.

CORRECTION: Allow parts substitution with beryllium copper clip, #90-07203; either heat sink may be used.

NOTE 1: Heat sink clips are to be used on etch revision "D" boards

NOTE 2: This ECO is cancelled by supplement ECO H605-0006A.

NOTE 3: CS revision "E1", ordered by this ECO, was cancelled by ECO

In-plant effectivity -02 phase-in as of 5-31

H605-0006A CODE: D

SEP-73 - PROBLEM: Redundancy has occurred in ECO changes; revi-

sion levels are incorrectly specified.

CORRECTION: Cancel ECO H605-00006.

In-plant effectivity -Cancelled

H605-00007 CODE: D CS: J

SEP-73 - PROBLEM 1: Irregular performance of carriage due to G936

and carriage tolerance

CORRECTION 1: Replace 39 ohm resistor with a 43 ohm resistor.

PROBLEM 2: Documentation is incorrect with regard to revision level. CORRECTION 2: Revision letter is updated to reflect correct level.

NOTE: See correction supplement H605-0007A.

In-plant effectivity -Retrofit all H605's from Puerto Rico by June 22; all H605's at Westfield and Westminster if problem is present.

CODE: D H605-0007A

JUL-73 - CORRECTION: There were typographical errors on sheet 1 of ECO H605-00007; that sheet is superseded by sheet 1 of supplement ECO H605-0007A

In-plant effectivity -Unchanged